

$7 + \underline{\quad} = 85$

$48 + 48 = \underline{\quad}$

$94 - 67 = \underline{\quad}$

$\underline{\quad} + 19 = 77$

$1 + 39 = \underline{\quad}$

$\underline{\quad} - 8 = 87$

$15 + \underline{\quad} = 61$

$33 + 64 = \underline{\quad}$

$46 - \underline{\quad} = 18$

$49 + \underline{\quad} = 51$

$6 + 25 = \underline{\quad}$

$\underline{\quad} - 27 = 47$

$\underline{\quad} + 78 = 80$

$19 + 69 = \underline{\quad}$

$70 - 1 = \underline{\quad}$

$14 + 84 = \underline{\quad}$

$8 + \underline{\quad} = 50$

$\underline{\quad} - 53 = 3$

$\underline{\quad} + 37 = 94$

$31 + \underline{\quad} = 80$

$43 - 36 = \underline{\quad}$

$7 + \underline{\quad} = 24$

$7 + 47 = \underline{\quad}$

$\underline{\quad} - 47 = 18$

$37 + 18 = \underline{\quad}$

$75 + 16 = \underline{\quad}$

$46 - 38 = \underline{\quad}$

$14 + \underline{\quad} = 50$

$59 + \underline{\quad} = 61$

$\underline{\quad} - 16 = 4$

$19 + \underline{\quad} = 77$

$87 + \underline{\quad} = 95$

$11 - 9 = \underline{\quad}$

$3 + 64 = \underline{\quad}$

$47 + \underline{\quad} = 93$

$\underline{\quad} - 37 = 36$

$17 + 38 = \underline{\quad}$

$43 + \underline{\quad} = 80$

$63 - 27 = \underline{\quad}$

$59 + \underline{\quad} = 87$

$\underline{\quad} + 44 = 78$

$59 - \underline{\quad} = 4$

$25 + 35 = \underline{\quad}$

$\underline{\quad} + 46 = 72$

$\underline{\quad} - 15 = 15$

$\underline{\quad} + 78 = 90$

$28 + 48 = \underline{\quad}$

$\underline{\quad} - 64 = 3$

$14 + \underline{\quad} = 37$

$36 + \underline{\quad} = 42$

$\underline{\quad} - 28 = 42$

$47 + 6 = \underline{\quad}$

$5 + \underline{\quad} = 59$

$\underline{\quad} - 29 = 58$